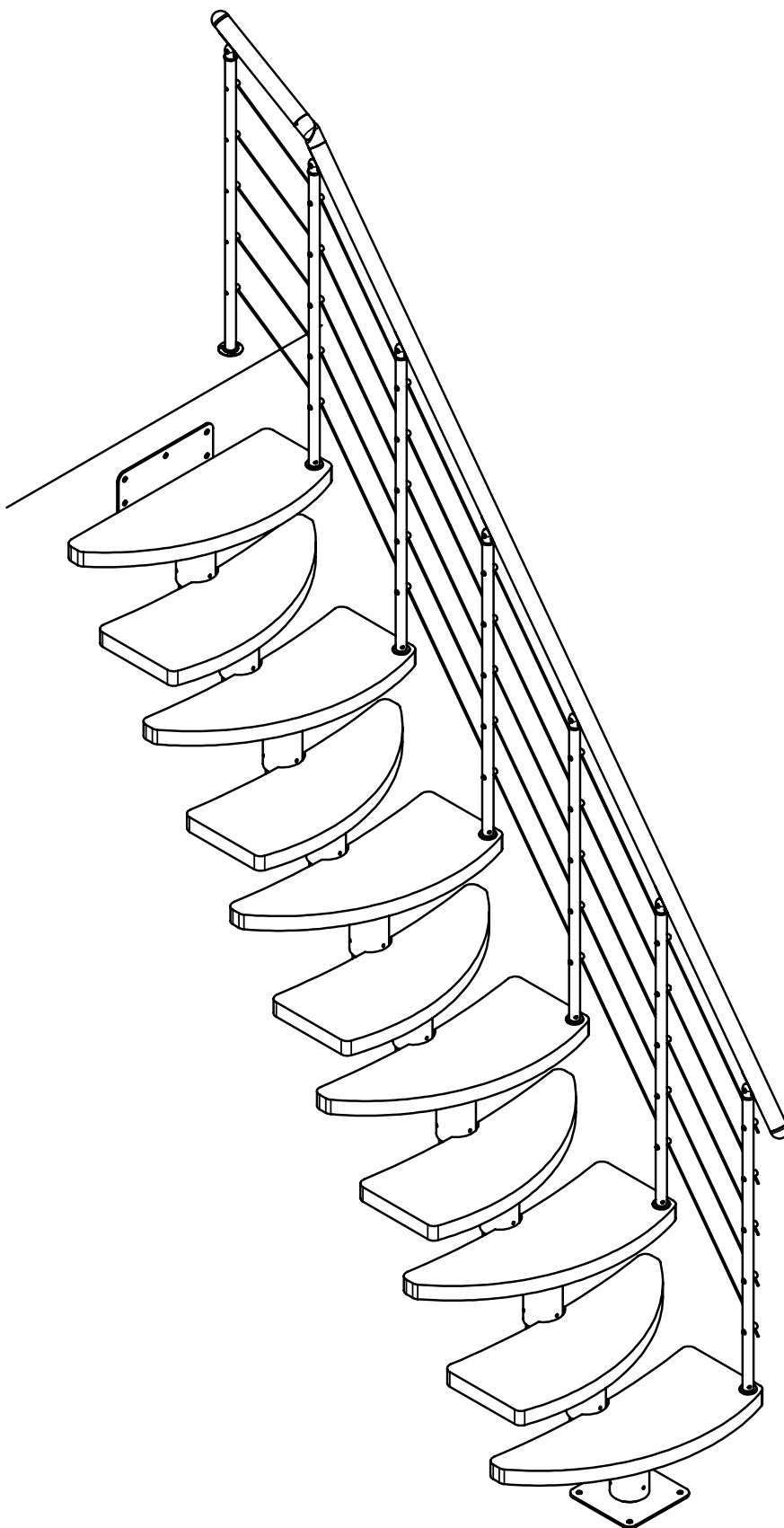


ROME



Preparation (A)

- Choose the required floor plan – see examples.
- Calculate the height of rise using the following formula:
$$\frac{\text{floor height}}{\text{number of steps} + 1} = \underline{\underline{\text{height of rise}}}$$
- If the angle of two successive steps is greater than 20°, the steps may be turned the same way – see Figure (A2).

Assembly (Figure 1 - 14)

NB! The staircase should be assembled from the TOP DOWNWARDS.

- Start assembling the staircase – begin with figure (1).
- REMEMBER to check the height of rise for every step.
- REMEMBER to use support once the first four elements have been assembled – see Figure (3).

Figure (4): Assemble the last two elements as shown in the figure BEFORE installing them – but DO NOT tighten.
Next, insert in the correct place and adjust the height of rise.

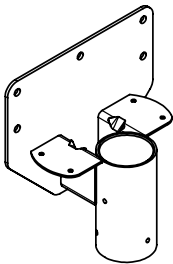
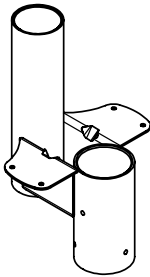
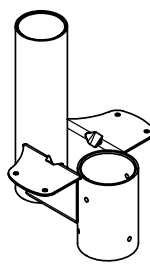
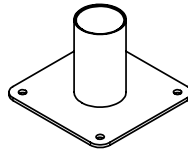
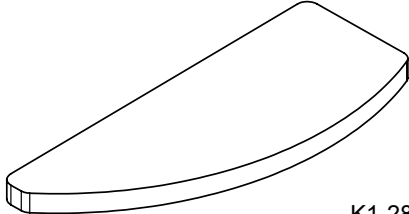
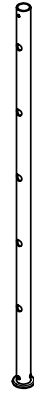
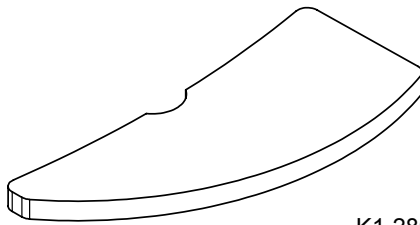
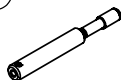
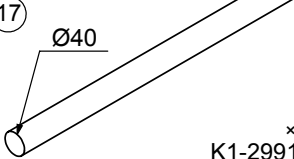
Figure (7): Installing the steps:
Turn the wide side of the top step towards the handrail. Next, install the steps working downwards, alternating right and left.

NB! It is easier to pre-drill the steps for the railing prior to installation.
Use the enclosed template - at page 10.
Place the steps in the middle of the support, check distance (X) – see Figure (7) and distance (Y) – see Figure (8).

NB! If the angle of two successive steps is greater than 20°, the steps may be turned the same way – see Figure (A2) at page 5.

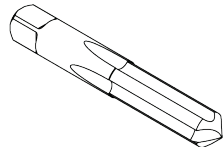
Figure (9–13), (14):
Installing the handrail:
Start at the top step and affix the railing to every second step.
Attach the landing rail to the floor, then fit the handrail and finally the steel wire – see Figure (14).

NB! You must install the ENTIRE handrail BEFORE tightening the steel wire.

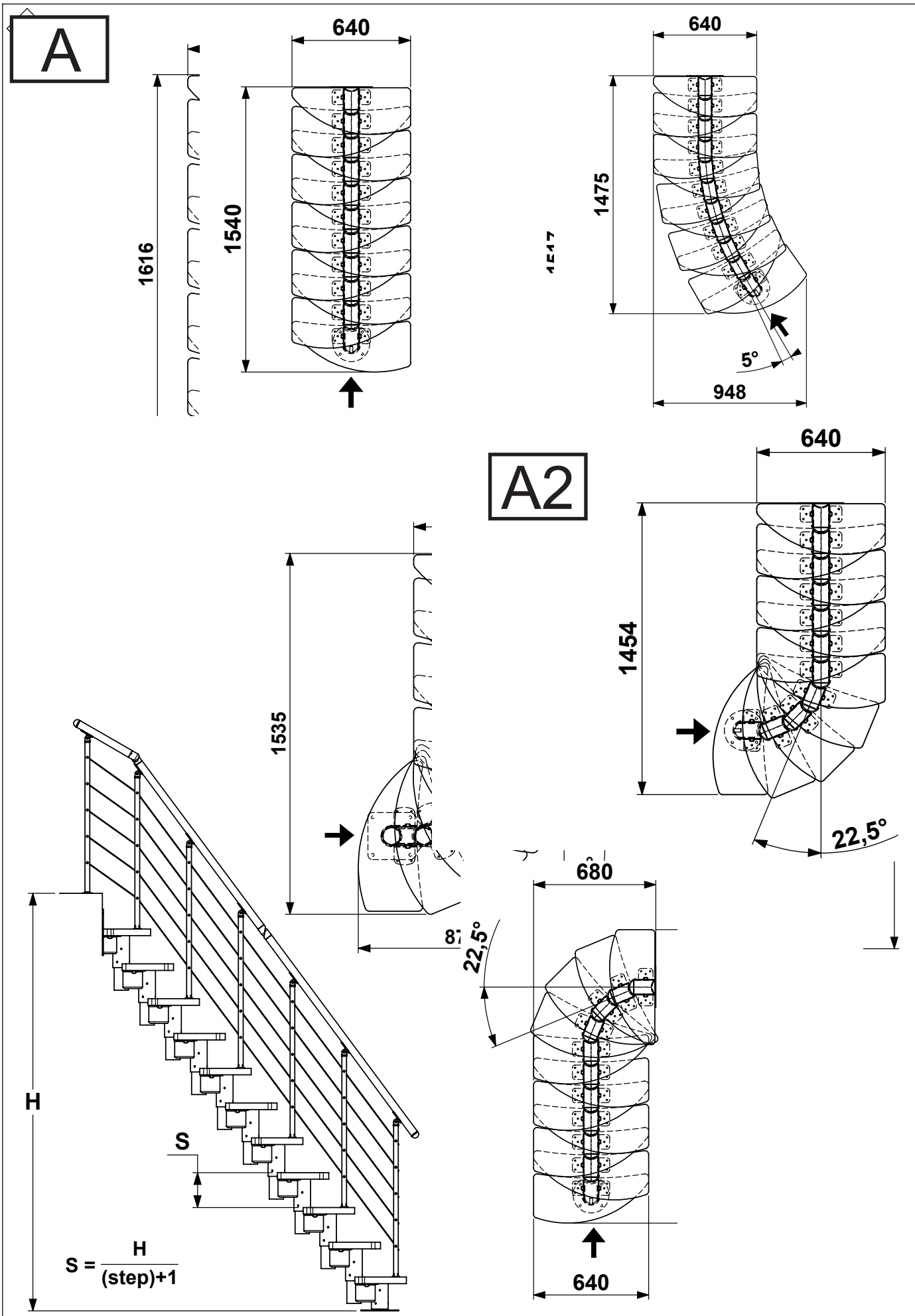
①  × 1 K2-29240	②  × 9 K2-29230	③  × 1 K2-29270	④  × 1 K2-29250			
⑤  × 1 K1-28010		⑦  × 1 K2-29281	⑧  × 6 K2-29280	⑨  × 7 K1-29204	⑩  × 7 K1-12207	⑪  × 2 K2-01020
⑥  × 10 K1-28020				⑫  × 6 K2-01010	⑬  × 1 K1-01620	⑭  × 10 K2-04200
⑰  × 3 K1-29915						
④①  × 9 K3-08004 Ø10×60	④②  × 9 K3-04028 Ø8	④③  × 9 K3-06015 Ø8×70	④④  × 55 K3-05003 M8×6	④⑤  × 44 K3-06030 Ø6×30	④⑥  × 3 K3-08002 Ø8×40	④⑦  × 3 K3-06022 Ø5×35
④⑧  × 7 K3-01002 M5×18	④⑨  × 7 K3-03020 M5	⑤①  × 14 K3-06018 Ø4×25	⑤②  × 6 K3-07008 M10×70	⑤③  × 6 K3-04030 Ø10	⑤④  × 6 K3-03010 M10	⑤⑤  × 35 K1-04040 M6×18
⑤⑥  × 14 K3-06064 Ø4×25						

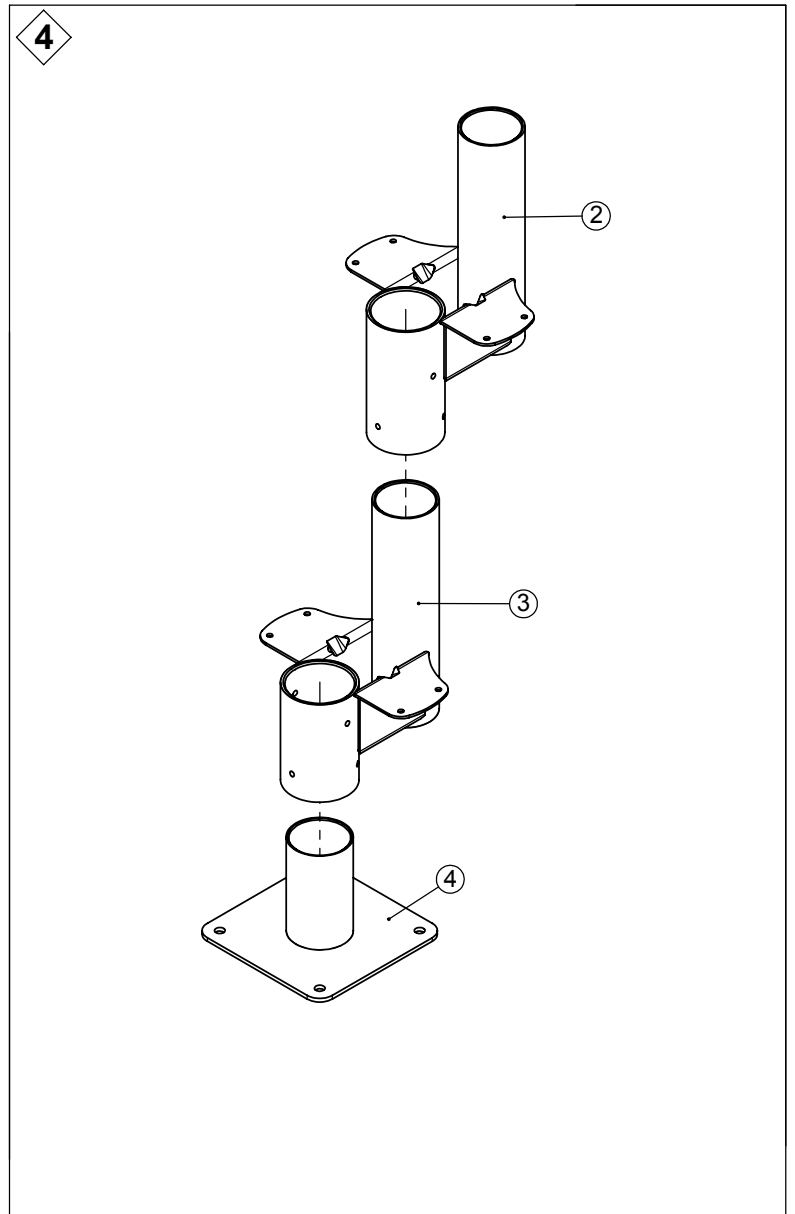
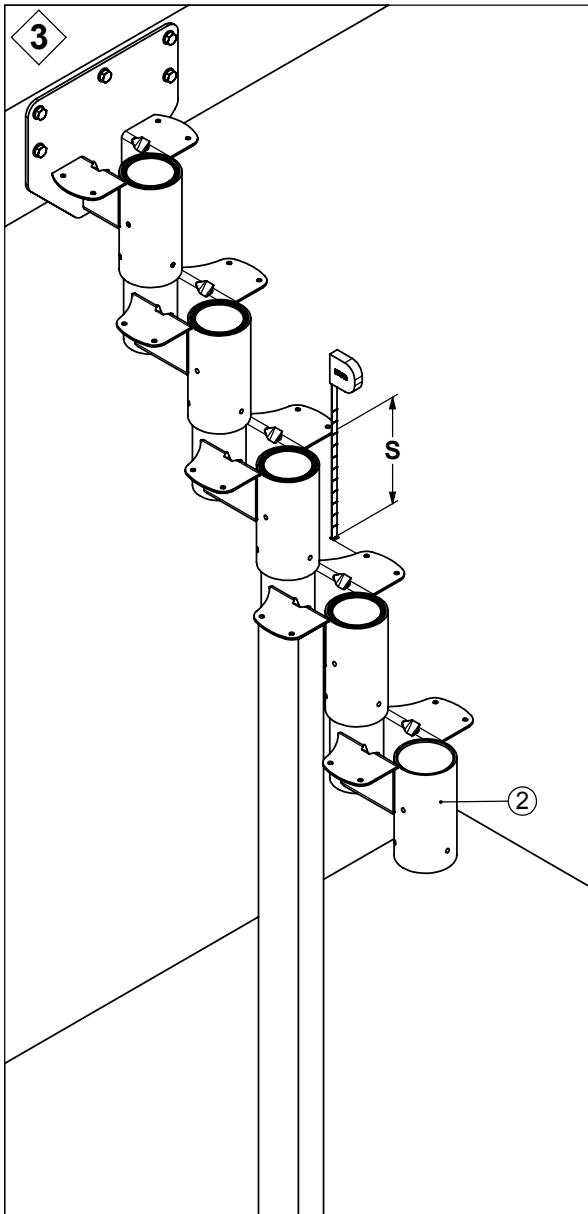
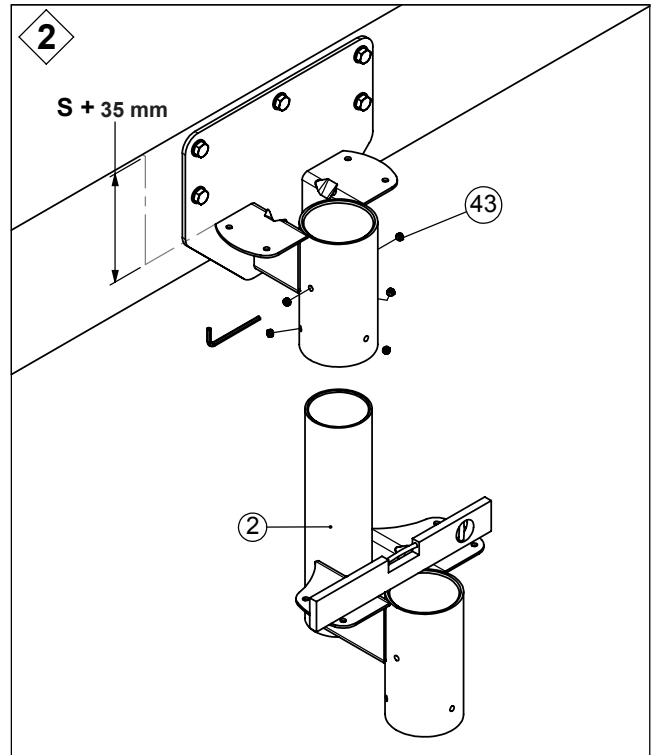
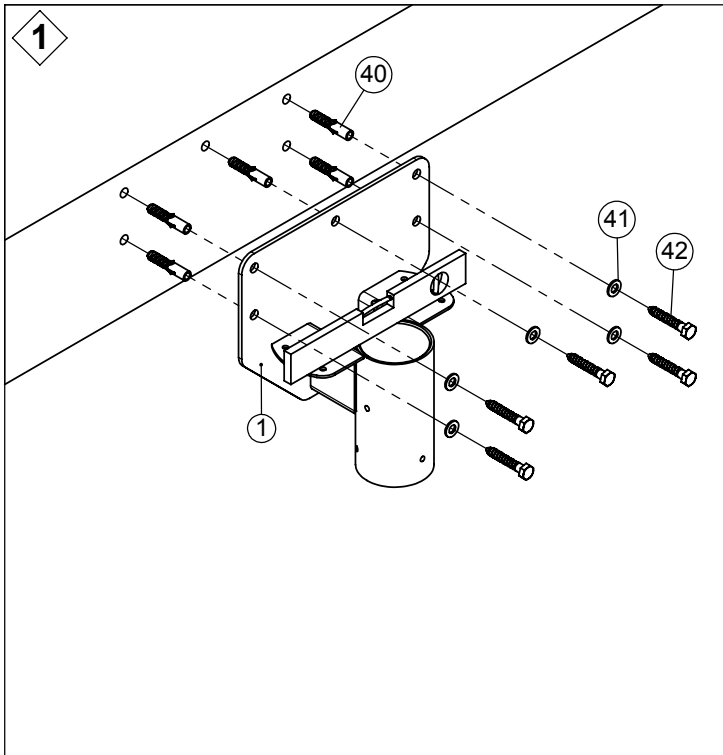
GB

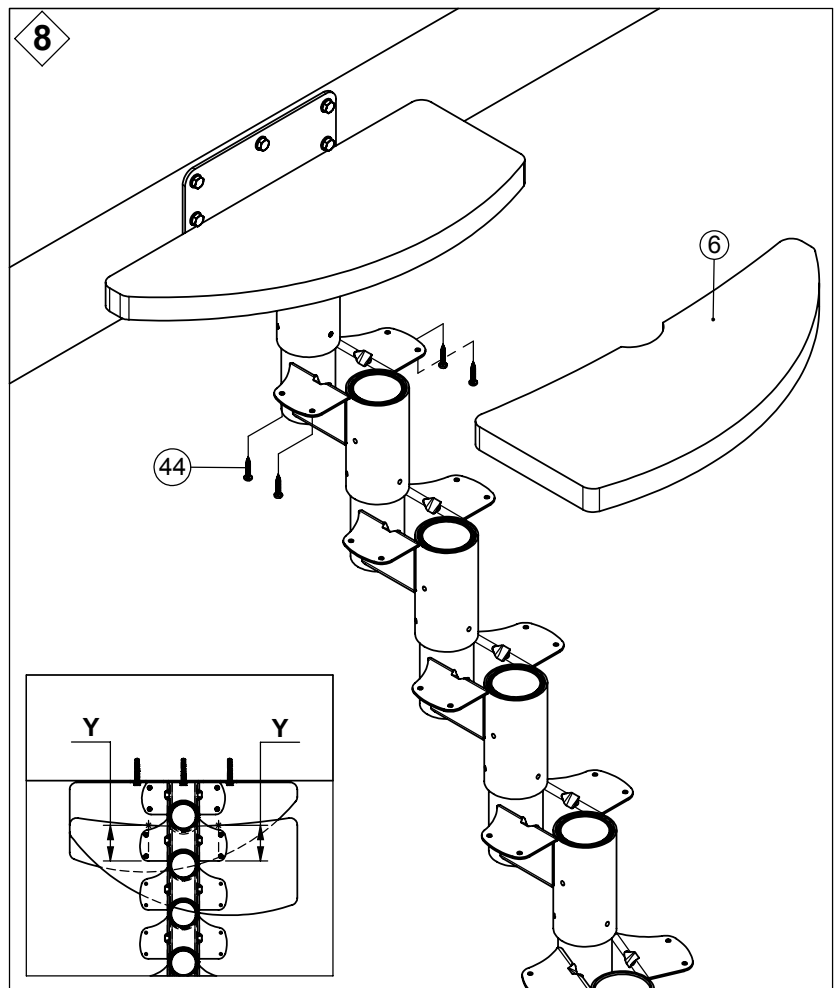
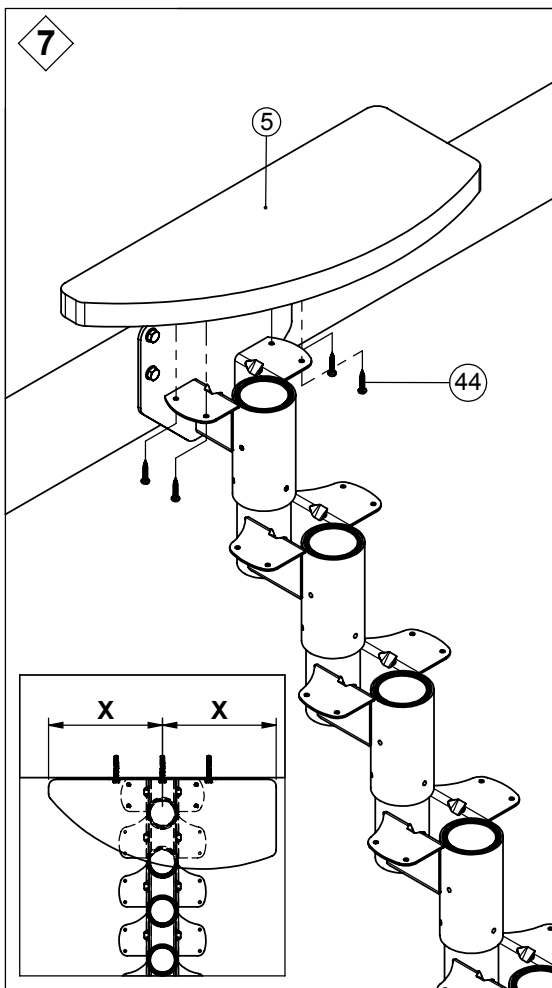
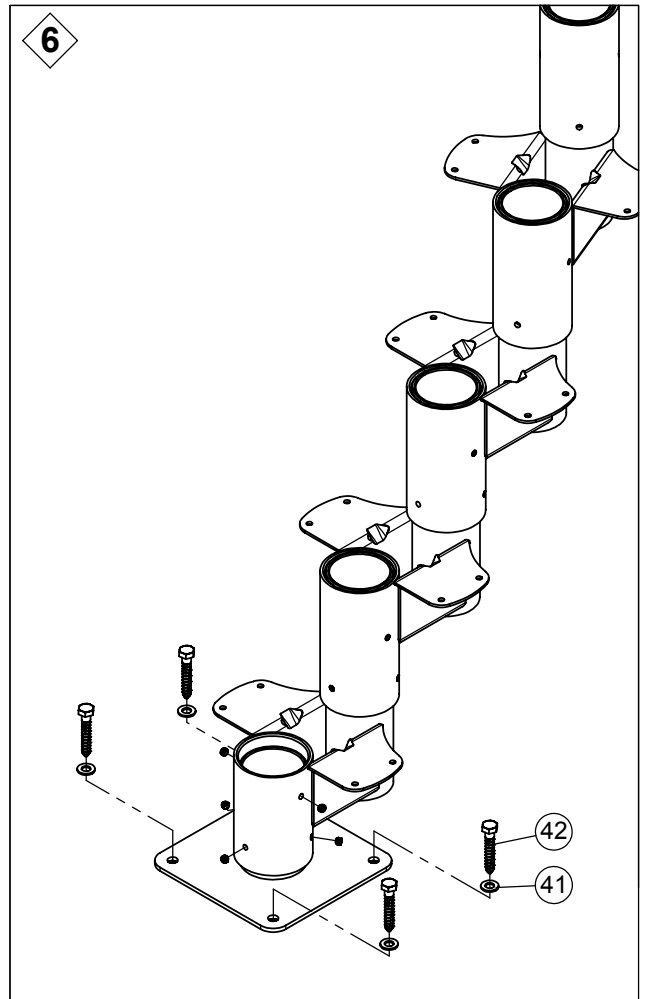
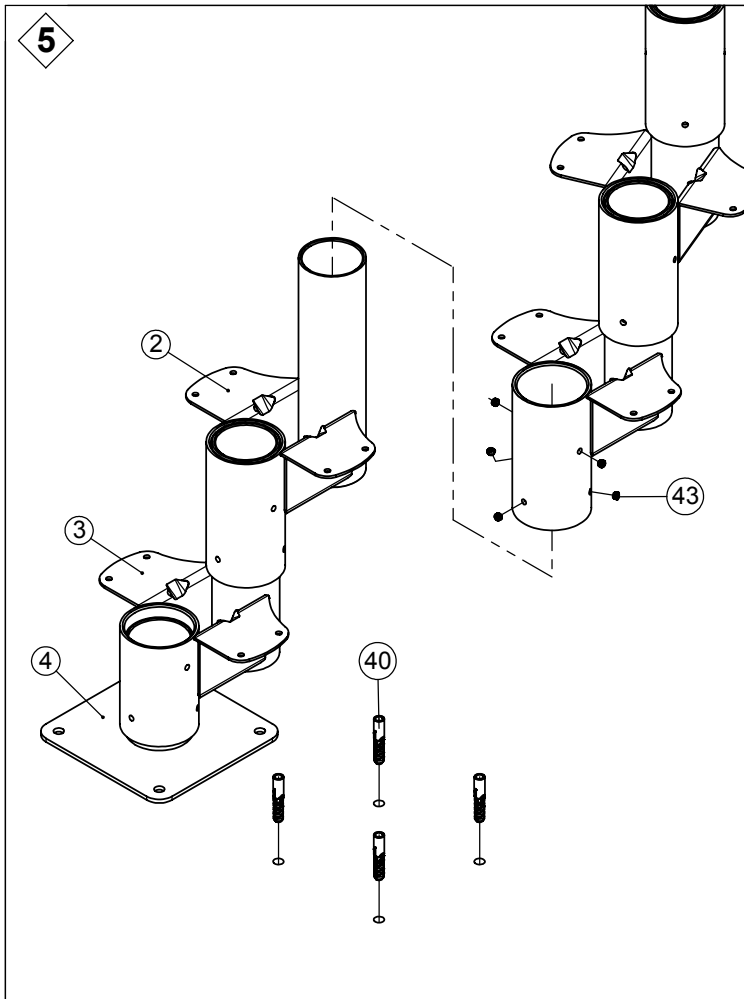
Please note that impurities may occur in the threads of the components. We have enclosed a screw tap for correction of this.

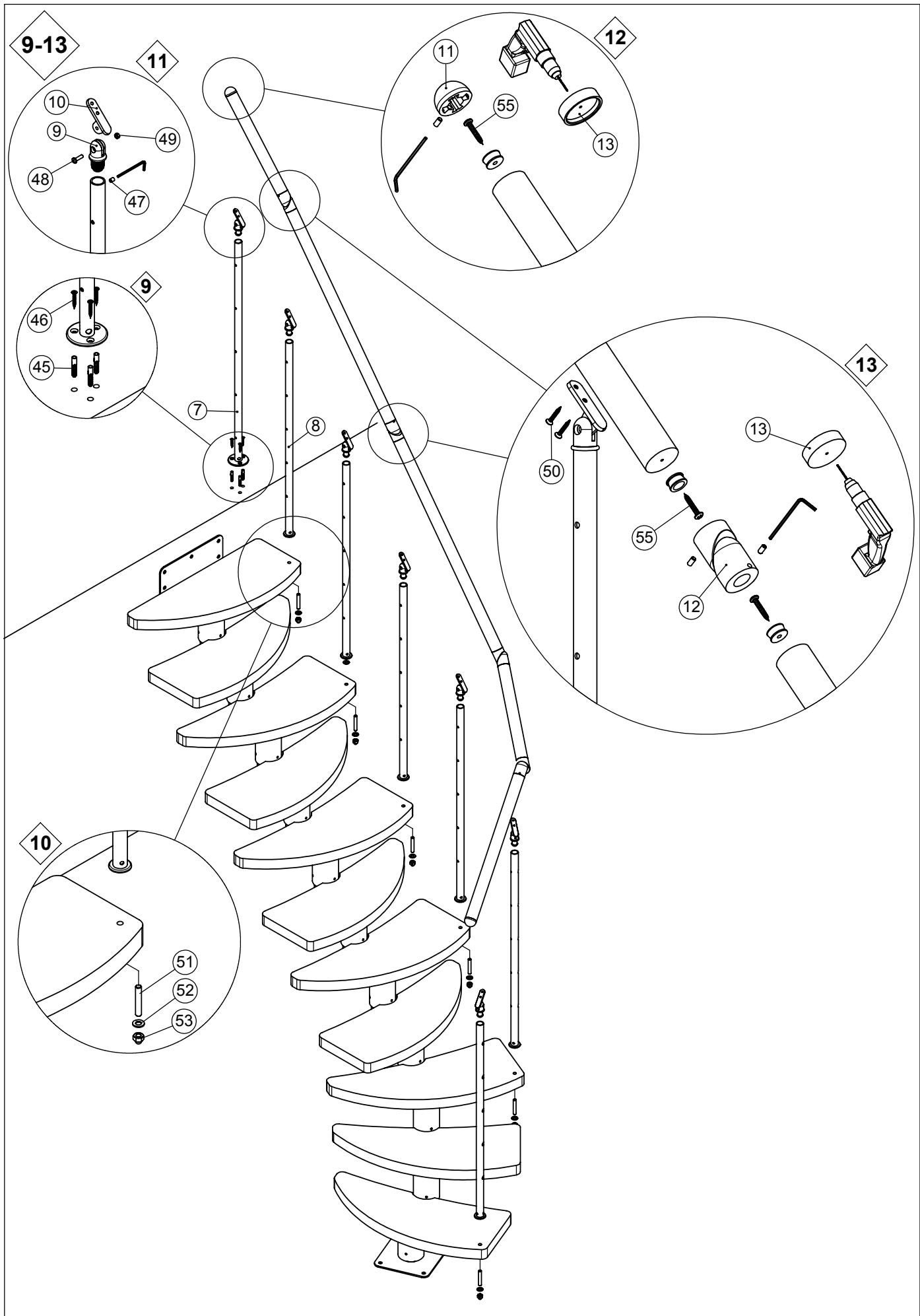


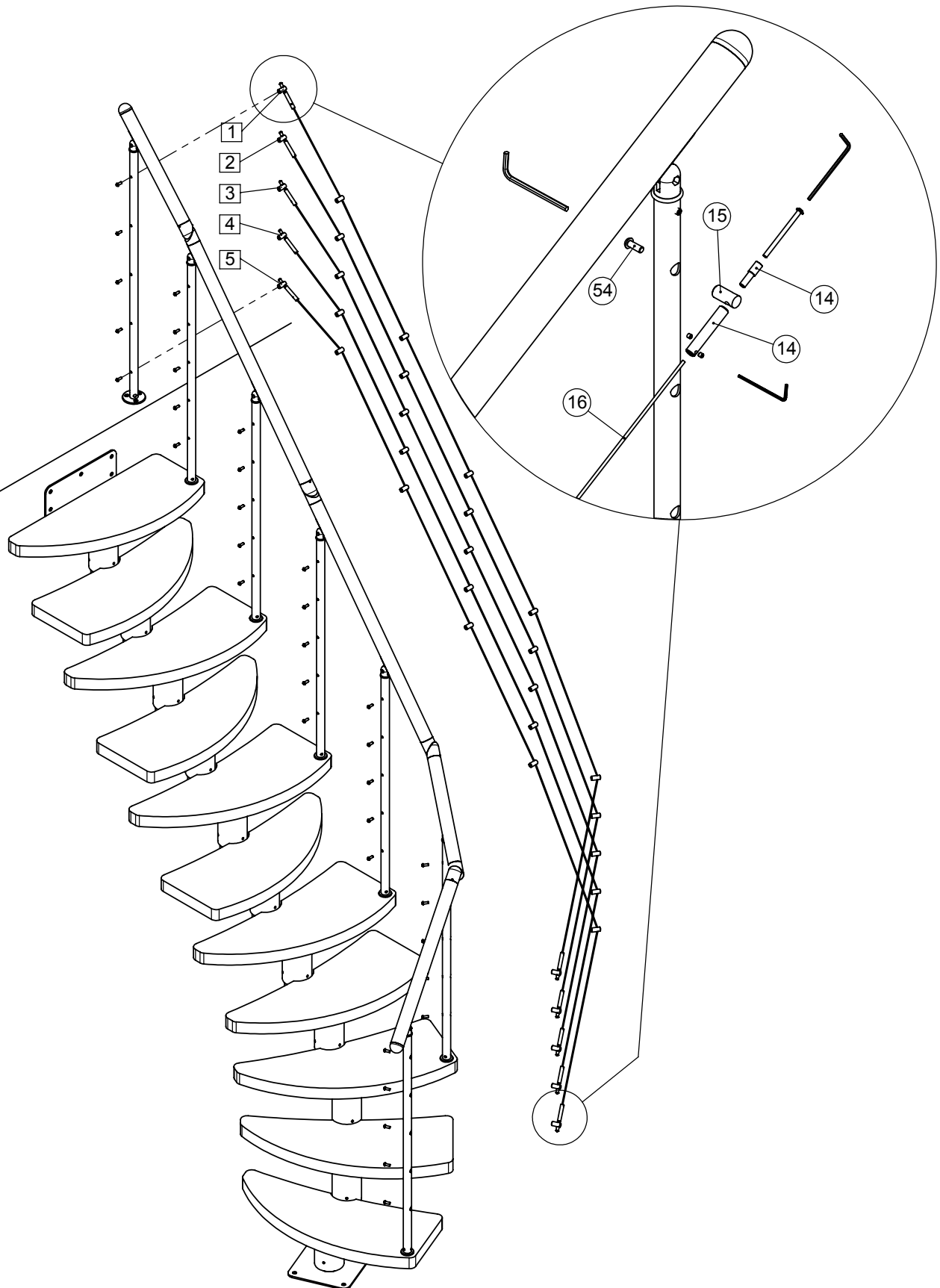
× 1
K3 10010











B

